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The packing and accessory

The Stringing Machine 8000-5 has three packing cartons. Its inner parts all establishes protective devices to defend bumping and falling.

The Stringing Machine 8000-5 detailed list:

Preface number	Parts name	Quantity
1	The Stringing Machine Host Head	one
2	The Cylinder Pipe	one
3	H Type Feet	one
4	The Butterfly Form Cover	one
5	Tool Dish	one
6	Pull Racket Hook Protect-slice	two
7	Plank Body	one
8	Lead String Needle	one
9	Tennis /Badminton Swivel Clamp	two
10	Stringing Hook	one
11	Diagonal Tongs	one
12	Needle Nose Tongs	one
13	14-17mm Open-mouth Wrench	one
14	4mm Hexangular Wrench	one
15	5mm Hexangular Wrench	one
16	6mm Hexangular Wrench	one
17	The Fuse (2 A)	one
18	Power Cable	one
19	Customer user manual	one
20	Qualified certificate	one
21	Guarantee Maintain Card	one
22	Maintain Record	one

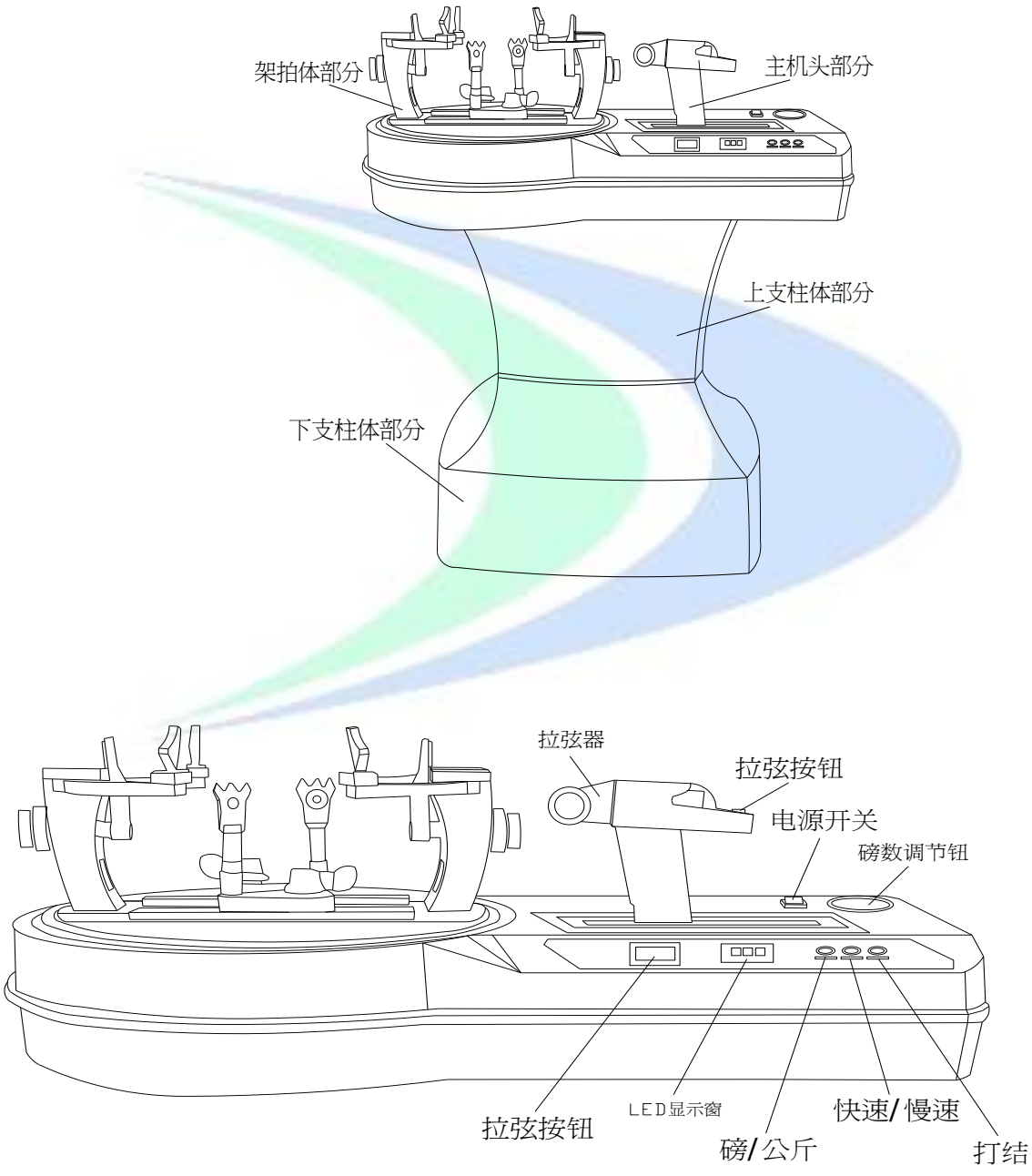
Warning

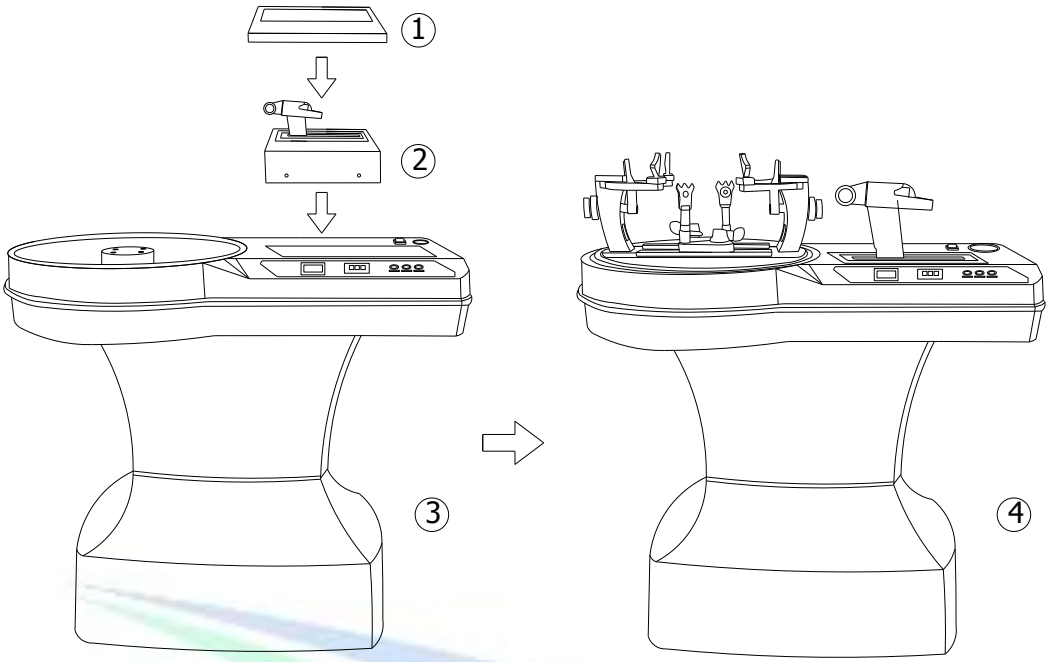
Stringing Machine packing is through fine design, fastness credibility.If detection damage resulting in the conveyance process, please reserve an original packing contact us in time also.

Compose And Function

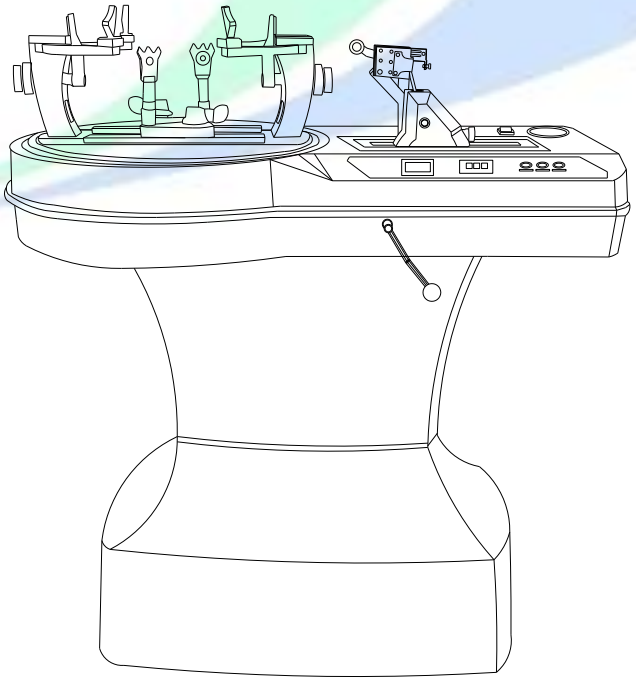
I. Compose

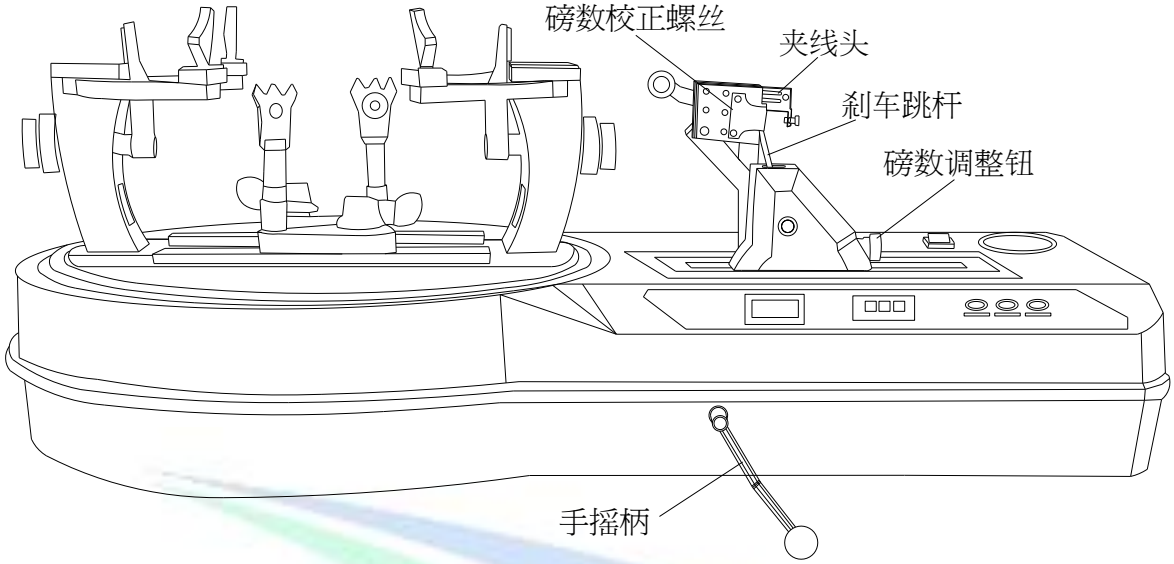
1. Structure illustrate of computer stringing machine:

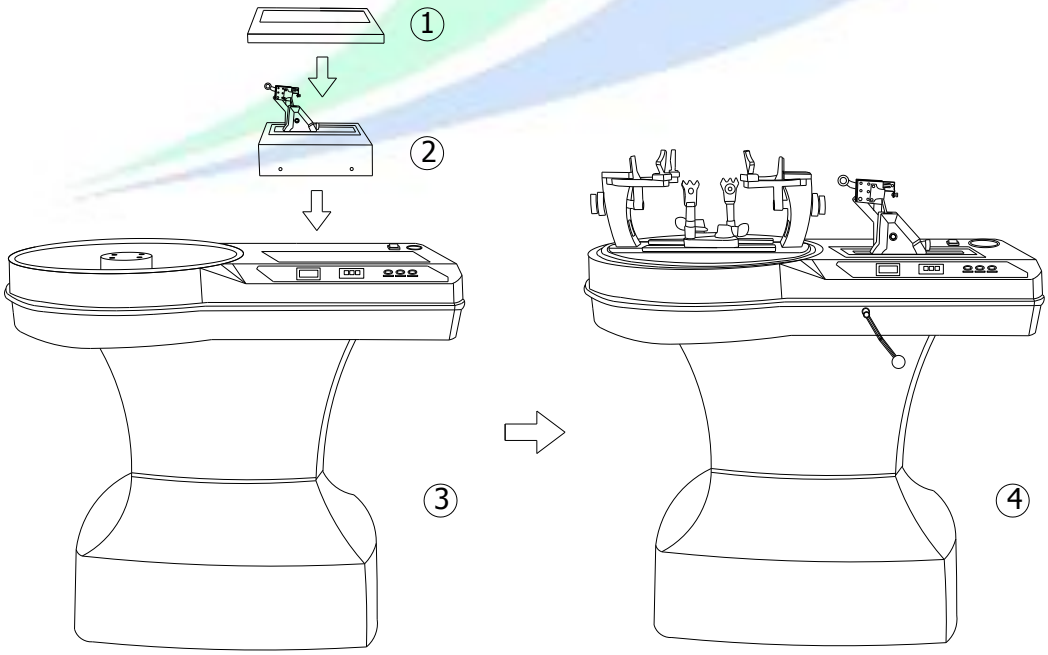




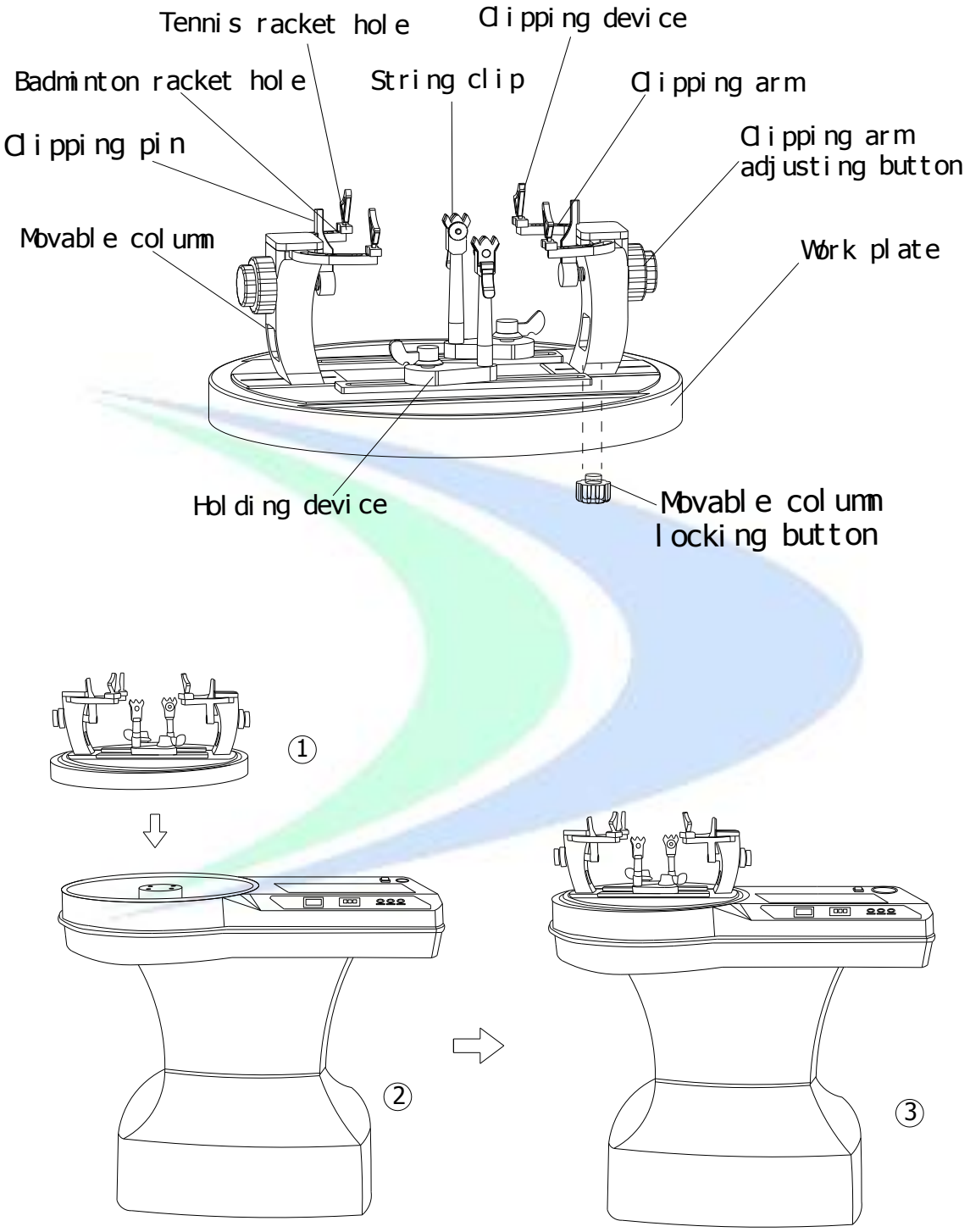
2. Structure illustrate of manual stringing machine:



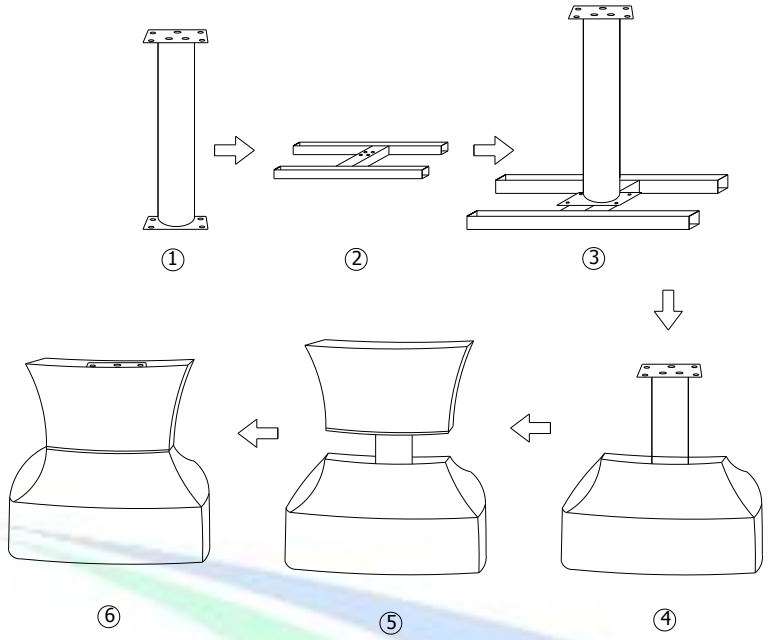

磅数校正螺丝
夹线头
刹车跳杆
磅数调整钮
手摇柄


①
②
③
④

2. Plank Body:


Tennis racket hole
Clipping device
Badminton racket hole
String clip
Clipping arm
Clipping pin
Clipping arm adjusting button
Movable column
Work plate
Holding device
Movable column locking button
①
②
③

4. The Cylinder Pipe and H Type Feet compose:



Please connect the column and H Type Feet,fix them with screws and assemble the blow cover according to the picture 4 and finally assemble the top cover.

Ⅲ.Function

8000-5 Super-luxurious manual stringing machine

- Unique, exclusive global research and development, super-luxurious, three-dimensional beauty, manual pull stringing machine.
- Streamlined tool box, the operation more convenient and faster.
- Quickly pounds -set installation, easy operation.
- Specially designed string head, clip string tightly without damaging string, wears well. It is fast and easy to put in and put out string.
- The left and right bracket arms hold the racket together, fast to hold racket firmly without deforming the racket.
- Suitable for any racket.
- Full set tool available.

The usage explaining

1、Unpacking and assembly

1. Carefully unwrapped drawing machine and the racket cleaned accessories, host and check the machinery damage.
2. Make confirmation of the cylindrical tube connection and locking plate with the X feet together, then tighten the screws connecting with host head screws, finally connected to the bottom frame and fixed well.
3. Adjust X feet height, make the machine stable.

Note: The tighten screw of Siboesi racket string machine are the steel parts, must lock firmly when installing.

2、Pounds set and operation

A：Pounds set

1. Select the correct power supply (220V-50Hz) and fit snugly.
2. Standby state, the adjustment button of the rotation host can set the pounds needed (LED display).
3. Clockwise rotate the pounds adjustment knob,the pounds are rising (LED display), Counter-clockwise rotate the pounds adjustment knob,the pounds are falling (LED display).

B：Transformation of LB and KG

1. Turn the machine power, "LB" indicator light. The machine initialization measuring unit is “LB” (LED display).
2. Press "KG / LB" switch, "KG" indicator light. Then the machine measuring unit is “KG” (LED display).

C：Tie

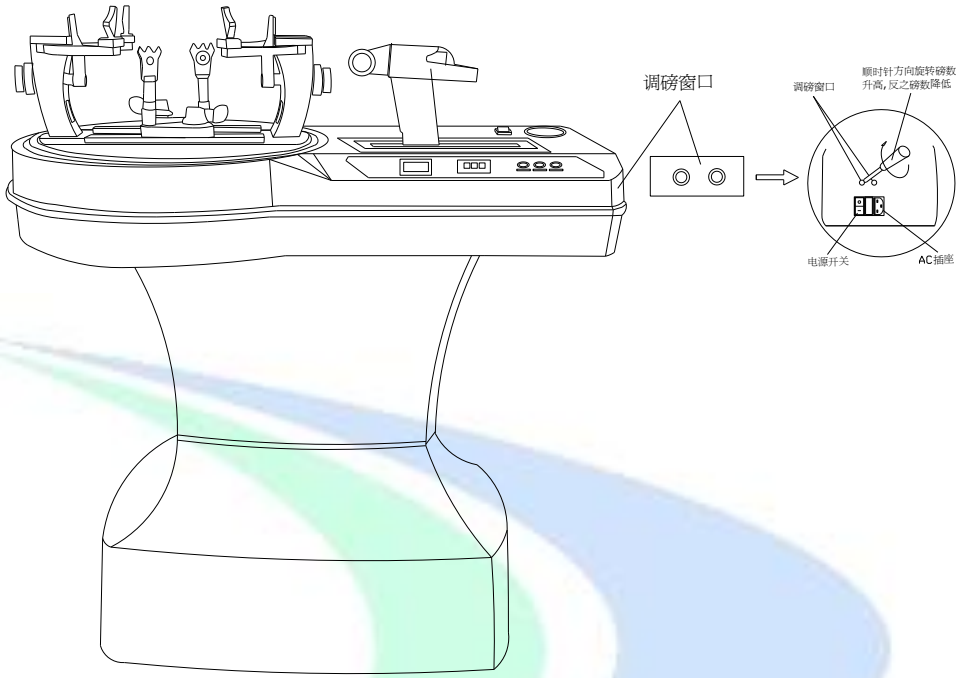
1. Turn the machine power, "LB" indicator light.Pounds (LED display).
2. Press " Tie " switch, LED pounds value will increase by 1-5 lbs (below 30 pounds, an increase of 1-2 pounds; above 30 pounds, an increase of 3-5 lbs).

D：Operation

1. Turn the machine power, "LB" indicator light,pounds (LED display). The machine is in standby.
2. Touches lightly the string button,its right straight from the left movement,that is the pull process. Touches lightly the string button again,its left straight from the right movement,that is reset, this time for the back line process.

After the normal operation of above A, B, C, D, set the pounds you needed,then you can put on the racket and string.

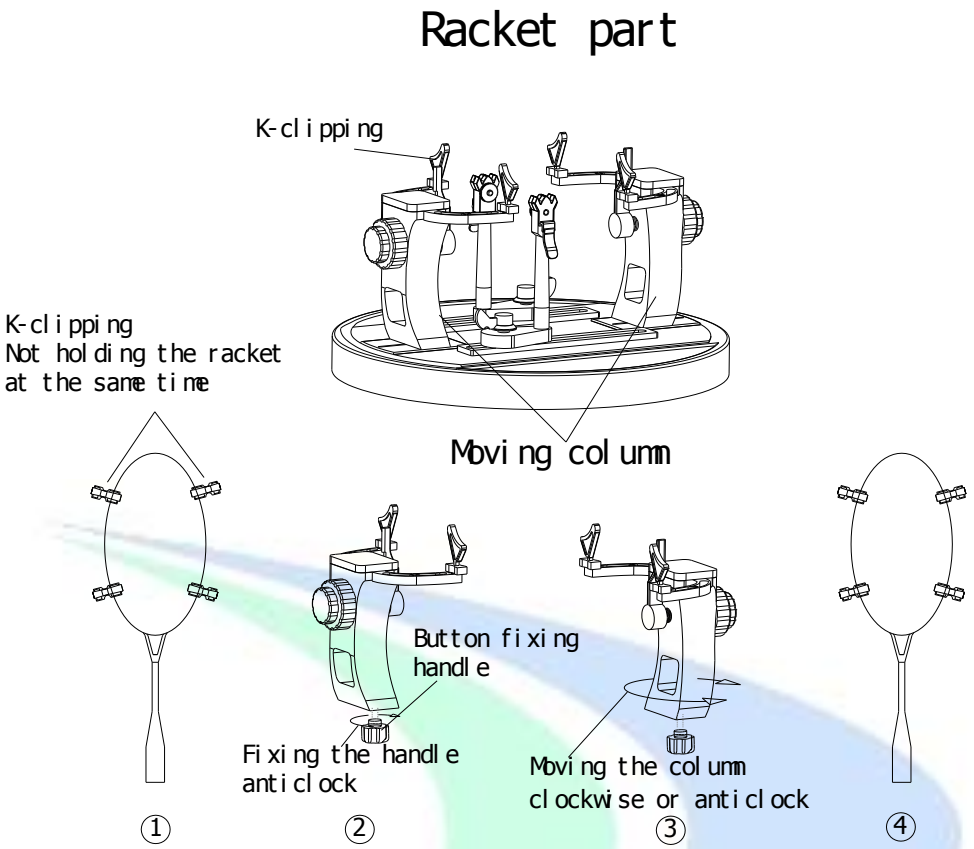
E: Pounds adjusting



For calibration of the right tension, use the next procedure:

1. Put 2 pieces of string to both ends of the calibration tool.
2. Put one of the strings in the fixed clamp and lock the string.
3. Put the other string of the calibration tool in the clipping device.
4. Set the amount of pounds/kilograms at the most used tension (for tennis 26 kg, for badminton 11 kg).
5. Press the “string” button to tighten the string.
6. Check the amount of pounds/kg's on the calibration tool and compare this amount with the display of the machine.
7. Use the screwed driver to adjust the pounds in the two holes same direction at the same time.,clockwise up and vice versa.

F: Not holding the racket at the same time



Not holding the racket at the same time(picture ①)
Moving the column when loosing the handle anticlock(picture ②)
Moving the column clockwise or anticlock,correct the racket(picture ③)
Fixing the handle clockwise(picture 4)

Note:All the spare parts of stringing machine are well -assembled ex-facotry. Machine has been tested and pounds are accuracy, simply assembled after purchasing, then you can string.

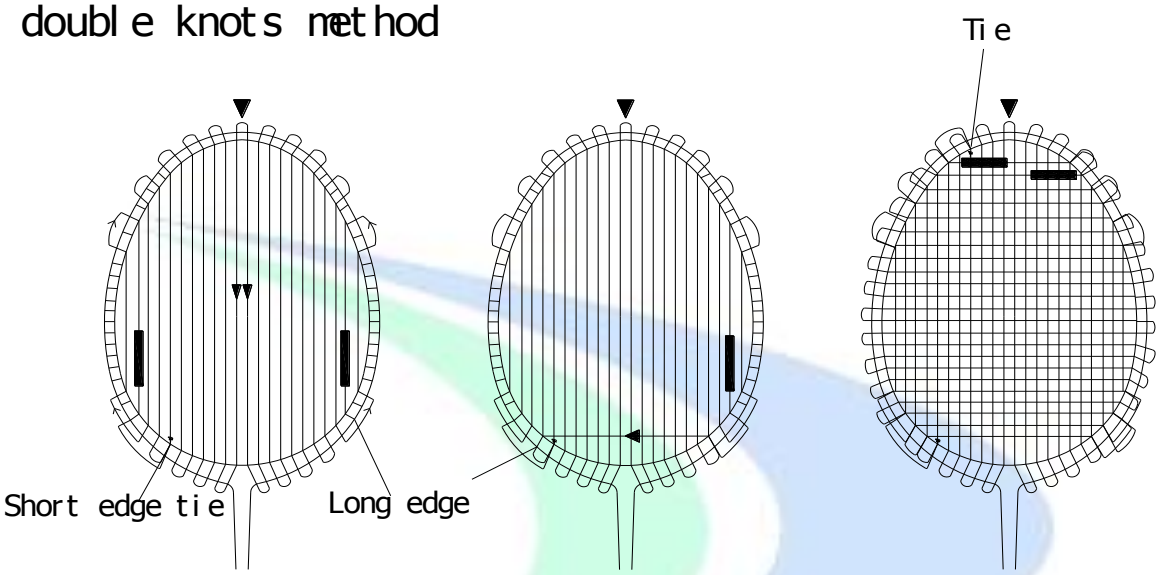
Warning

After connecting power supply, there is the high pressure electricity in the machine, don't opening the machine crust , forbidding a nonage to play machine!

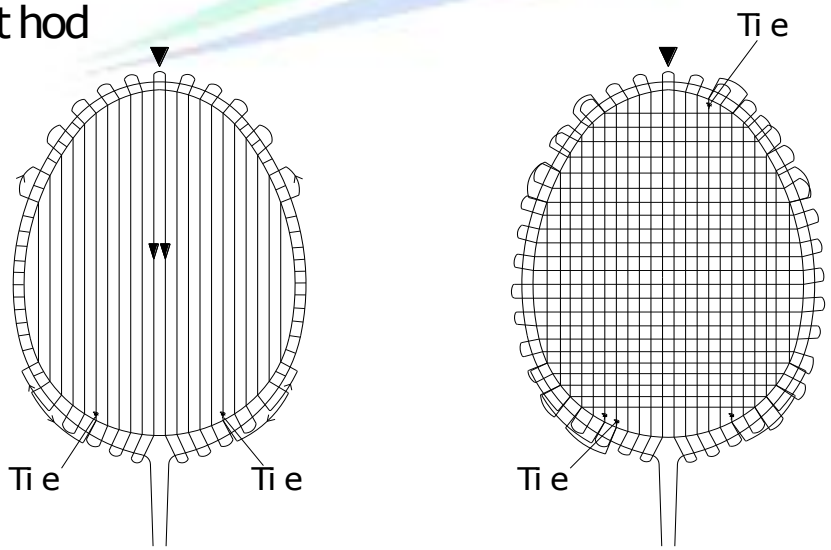
Stringing method and skill

1. Badminton racket stringing

* Traditional single line double knots method

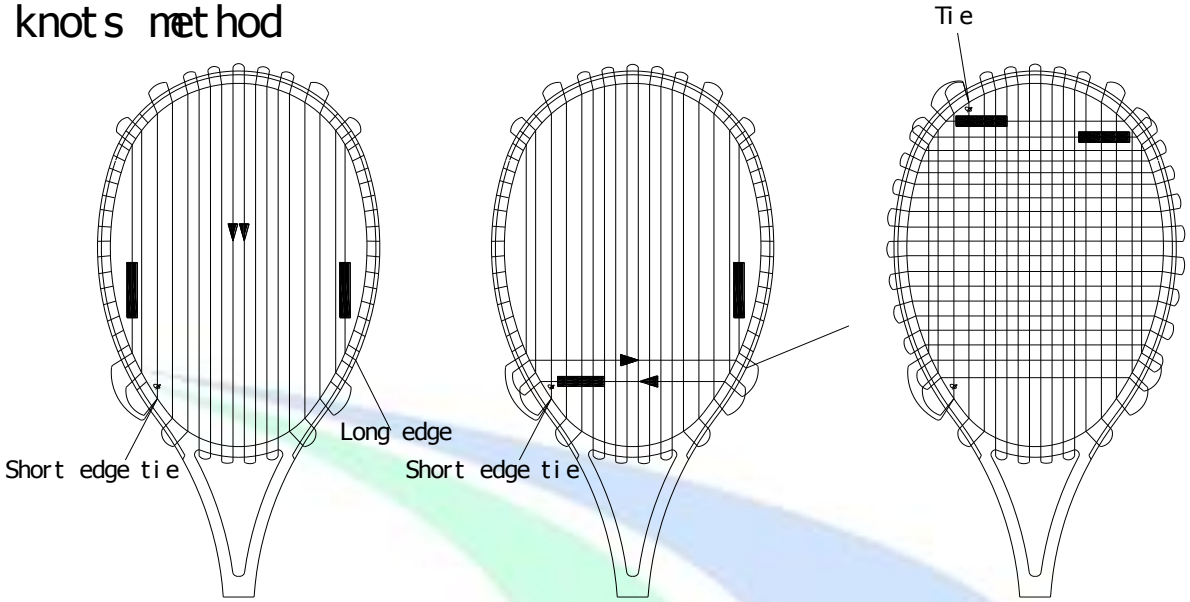


* Double lines four knots method

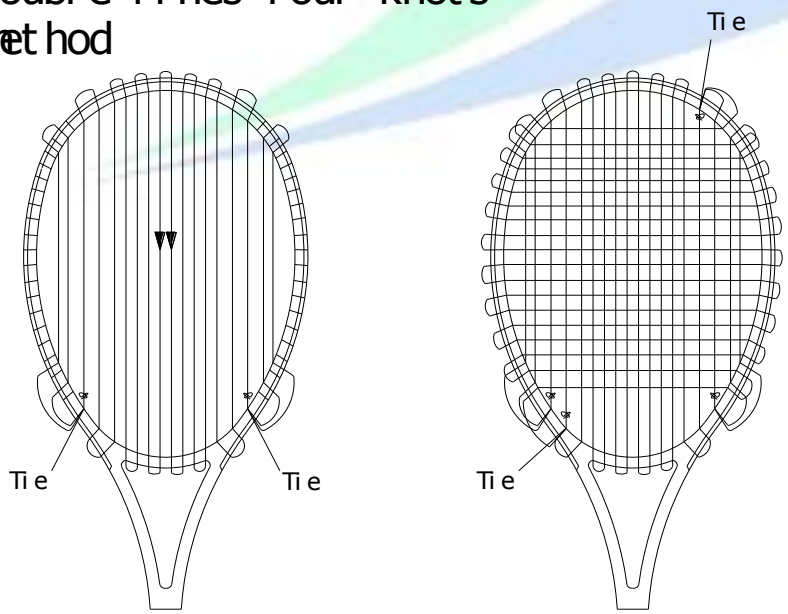


2. Tennis racket stringing

* Traditional single line double knots method



* Double lines four knots method



Maintain and solving malfunction

I. Maintain

1. Don’t place the machine in damp or other bad environment.
2. Each time use half a year,inject a little amount lubricant for the stringing hook’s adjustment knob,the clip racket arm’s adjustment knob,the clip racket body to turn part and the stringing-device’s steel ball part.
3. Don’t let the water,oil and the other acidic material and alkaline material infiltration machine inside.
4. Use a little scour and cloth to sweep machine surface dust.Don’t use the easy volatility liquid to sweep surface to roast paint part.

Please turn off the power switch and pull out power cable when not use for a long time.

II. Solving malfunction

1. Turn on power switch,the power indicator donot light,the machine donot work.
   Have no electricity or power cable loosening,please check power and inserts a power cable.
   The Fuse burn out,replacing a fuse.
   The machine inner part break down.(Please contact with the factory)
2. Turn of power switch,the power indicator is on,but the machine donot work.
   The stringing-button lock or non-movement.(Please contact with the factory)
   The drivers get in touch with badly or damage. (Please contact with the factory)
   The machine inner part breakdown. (Please contact with the factory)
3. The stringing-device clips string slippery pounds or doesnot tightly clip string.
   The stringing-device’s clip-slice screw to loosen,please lock tightly.
   The contact-part of the stringing device and string has oil stains,please use the alcohol and clean soft cloth clean.
4. When stringing, the pounds are not accurate.
   Please check whether the power supply voltage is over-high or over-low.(Please link with over 200W stable voltage).
   Accessory part inside the machine is bad or damage. (Please contact with the factory)

Warning

After connecting power supply, there is the high pressure electricity in the machine, don't opening the machine crust , forbidding a nonage to play machine!

Maintenance Service

I. Maintain contents

- The product has Guarantee Maintain Card.This Guarantee Maintain Card is essential certificate for maintain and service.Please must keep it carefully.(when Maintenance need send invoice together)
- The Guarantee Maintain Card have maintain record.Your machine have a problem and has to fill in with maintain record after Maintenance.

II. Maintain stipulate

- The products can be replaced within 1 year(same model only),3-year Guanrantee (exclude damageable parts),life-long maintenance.
- If the same problem appear again after repairing,we provice 1-year free maintenance effective from the date when the machine repaired.The replaced damaged parts belong to Factory.
- The buyer is responsible for the transportation freight from other place ot factory,and Factory is responsible for the transportation freight form factory to buyer after repairing.

III. The following situation is not included in warranty range:

- The customer usage,maintenance or keep improperly.
- Imprudently disassemble,maintain or connect by mistake to cause damage.
- Alter invoice,maintenance certificate and provide fake document or loose document.
- Other action against the machine operation stipulation.
- Natural disaster force majeure caused damage.
- All warranty information or machine improvements can be changed any time,we are not liable to inform.

Warning

The product is professional sports goods.Anyone alteration or makes other uses the product ,that result in injury or loses, The facotry doesn't take any law responsibility.

Guarantee Maintain Card

Customer data

Name _____

Address _____

Telephone _____

The postal code _____

Product data

Product type_____

Purchase date_____

Invoice number_____

Sale data

Sale factory_____

Telephone_____

Address_____

The postal code_____

Aftersales product, The products can be replaced within a year(same model only),three-year guarantee, life-long maitenance.

Maintain record

The first Maintain	The second Maintain	The thirdly Maintain
Maintain type:_____	Maintain type:_____	Maintain type:_____
Malfunction reason:___ _____	Malfunction reason:_____ _____	Malfunction reason:_____ _____
Malfunction checking__ _____	Malfunction checking___ _____	Malfunction checking____ _____
Malfunction processing_ _____	Malfunction processing__ _____	Malfunction processing___ _____
Accept goods date_____	Accept goods date_____	Accept goods date_____
Delivery date_____	Delivery date_____	Delivery date_____
Supervisor_____	Supervisor_____	Supervisor_____
Checker_____	Checker_____	Checker_____
Maintain person_____	Maintain person_____	Maintain person_____

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